



Yaskawa America, Inc.

## MotionWorks IEC Software Upgrade Policy

### **Free Upgrades**

Yaskawa America, Incorporated provides free upgrades via download from our website for minor revision changes. The software revision is typically identified by a four-part number, such as 2.5.4.9. Upgrades are provided at no cost until the major revision (first number) has increased. If there are several minor version upgrades released by Yaskawa America, the user may upgrade to any of these minor revisions at no cost. Free upgrades are possible only from Express to Express, or from Pro to Pro versions.

### **Purchase Upgrades**

Upgrading to a new major release (e.g. 2.x.x.x to 3.x.x.x) requires purchase of a new copy of MotionWorks IEC.

Upgrading from an Express version to a Pro version requires purchase of a new copy of MotionWorks IEC Pro.

This policy is subject to change without notice.